

CD116SA Silicone Adhesive

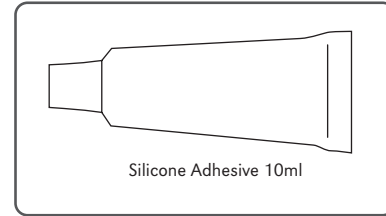
for Proximal Lock Fabrication Instructions



Glue

Liner Selection

The lock does need a fabric backed liner to glue to. We also recommend using liners with as little longitudinal stretch as possible. The really stretchy liners offer very little stability for lock and results in excessive pistoning and liner breakdown. Call for more information.



Silicone Adhesive 10ml

EN Instructions for Use	PL Instrukcja użytkowania
DE Gebrauchsanweisung	CS Návod k použití
FR Notice d'utilisation	TR Kullanım Talimatları
ES Instrucciones para el uso	RU Инструкция по использованию
IT Istruzioni per l'uso	JA 取扱説明書
NO Bruksanvisning	ZH 中文说明书
DA Brugsanvisning	KO 사용 설명서
SV Bruksanvisning	
EL Οδηγίες Χρήσης	
FI Käyttöohjeet	
NL Gebruiksaanwijzing	
PT Instruções de Utilização	



www.coyote.us/instructions

Weight limit: 265 lbs.

Patent Nos. 6666894, 7431738, 7077868. Other patents pending.

External Prosthetic Components



8 11576 02053 4

CD116SA.revD.02292024



EC REP

Advena Limited
Tower Business Centre
2nd Flr, Tower Street
Swatar, BKR 4013
Malta

Manufactured by Coyote®

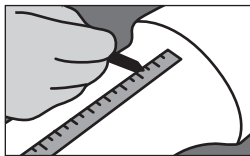
419 N. Curtis Rd., Boise, Idaho 83706 USA
(208) 429-0026 | www.coyote.us



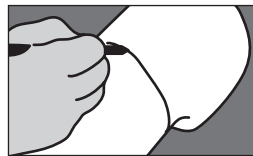
Fabricate Test Socket



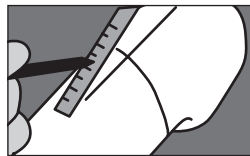
1 Once mold is filled, establish trimline location of medial brim.



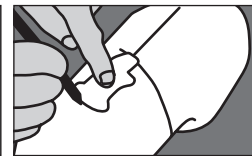
2 Measure 1 1/2" to 2 1/2" below medial brim trimline.



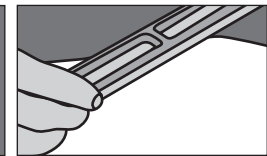
3 Draw a horizontal line from medial mark to lateral anterior aspect of socket.



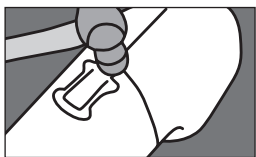
4 Draw a vertical line on dummy to represent the center of top edge.



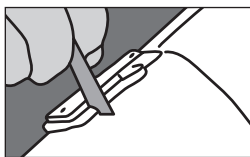
5 Place top edge of dummy at mark, trace dummy.



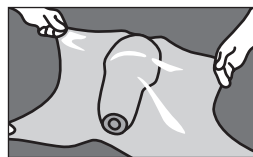
6 Sand area underneath dummy until flat.



7 Nail dummy to cast.



8 Fill in any undercut on dummy to ensure removal.



9 Fabricate socket as usual with distal adaptor of choice.



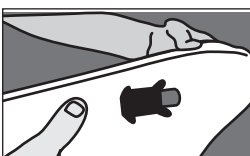
10 Remove mold from socket.

CAUTION

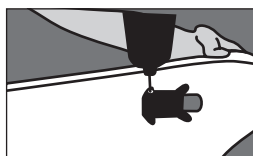
Once the pad is glued in place, you will not be able to move it. Therefore, it is very important to do the initial test fitting prior to removing the dummy, to ensure there is sufficient suspension from the socket. You should also check the lock placement at this time. The pad needs to be semi-compressed and completely inside the socket.



11 Sand to expose dummy and remove.



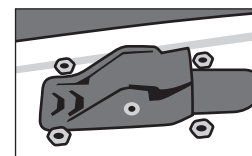
12 Place inverted lock on outside of socket.



13 Using inverted lock as guide mark and drill holes with 1/8" or #31 drill for clearance on socket.



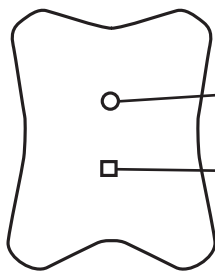
14 From the inside, slide lock into socket.



15 Screw into place the supplied M3 Screws. Use Loctite® Blue 242.



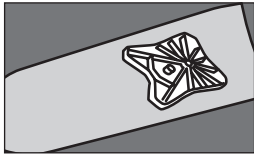
16 Have patient donn socket, then mark line at top edge of hole.



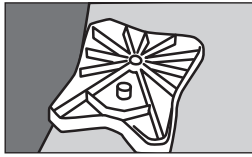
GLUE FORM

Round hole is proximal. Mark the round hole this will be where the liner attachment screw is. Make sure the lock is at least an inch and a half away from the tabs attachment screw.

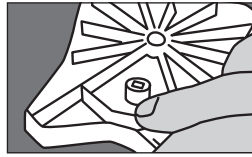
Square hole is distal. Place square hole over the mark made on the liner (#16) toward the distal end.



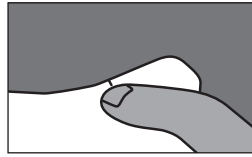
17 Lay liner on flat surface when attaching liner attachment.



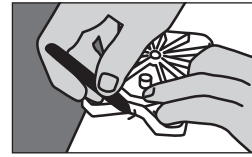
18 Place square locator hole on glue form over mark on liner.



19 Square locator hole should be placed distally on liner.



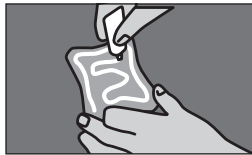
20 Clean attachment area of liner with acetone. *Some liners may have mold release agent leftover from manufacturing that can prevent adhesion.* Mark liner using indented locator marks.



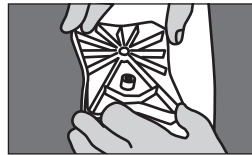
21 Install pad in glue form and screw down.



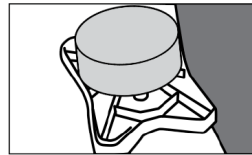
22 Liner attachment can be cleaned with water or acetone. **DO NOT** use alcohol.



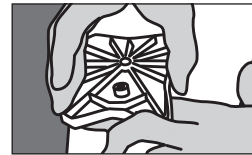
23 Spread supplied adhesive on pad. Use the corrugated side of the glue spreader to spread evenly.



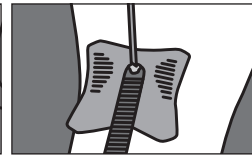
24 Place pad and attached glue form on liner in marked location.



25 Place weight (drill or large book) on glue form. Only use the silicone adhesive supplied with lock. **LET SET FOR AT LEAST 24 HOURS.**



26 Remove screw and glue form. **GLUE WILL BE FULLY CURED AFTER 24 HOURS.**



27 Install strap on pad with screw and Loctite® Blue 242.

Laminating



28 Pull PVA bag over form.



29 Place tape on PVA bag where dummy will go. Use tape to keep bag from splitting if needed.



30 Nail dummy to mold or adhere using Coyote Quick Adhesive without tape. Follow steps 8 to 18 to finish socket.

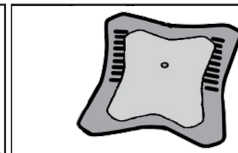
Attaching Reinforcement Strip



31 Spread provided silicone glue evenly on mat side of Reinforcement Strip.



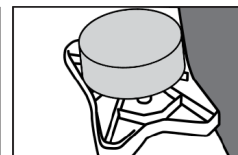
32 Use provided glue spreader to even out glue on entire strip.



33 Place glued strip on silicon pad make sure edges are glued.



34 Screw silicon pad into glueform to hold in place.



35 Place weight in glue form and let cure for 24 hours.

Reinforcement strip is not necessary but may help reinforce, create less resistance and in repairing the Proximal Lock Pad.

LINER SELECTION

The lock does need a fabric backed liner to glue to. We also recommend using liners with as little longitudinal stretch as possible. The really stretchy liners offer very little stability for lock and results in excessive pistoning and liner breakdown. Call for more information.

CASTING

No extra space is needed for proximal lock in socket. Cast as usual. The pad and strap of Proximal Lock should be semi-compressed in socket.

FLEXIBLE INNER SOCKET

Ideally, the flexible inner socket will be placed over the brim area only. If full length is needed contact Coyote at (208) 429-0026.

If using a flexible inner socket, use Coyote Quik Glue to attach the dummy so no holes are put in the liner.

ADHESIVE IS INCLUDED

Only use Coyote's CD116SA Silicone Adhesive, included in this package, when gluing the Proximal Lock liner attachment to your liner.

CD4150 Coyote Quik Glue should not be used for this purpose.