



CD101 Summit® Lock



Patent No. 6666894, 7431738, 7077868 other patents pending

External Prosthetic Components

CD101.rev.02292024





EC REP

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DEFINITIVE SOCKET FABRICATION



1. Once you have fabricated your socket measure 1 1/2 " below the medial brim and mark location.



2 Transfer that measurement to the lateral anterior side of the socket. Make a horizontal line at the height of that meas-



3. Draw a vertical line down the lateral anterior side, intersecting the horizontal line.



4. At intersection drill 3/4" hole



5. Taper the inside proximal edge and the outside distal edge of hole to help ease engagement.

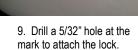


6. Make sure not to widen hole more than necessary



1/4" below the hole.

8. Mark socket through rivet hole in lock.



10. Attach the lock with rivet and burr.

Correct fabrication of the Coyote® lock, also known as the Summit Lock requires use of Coyote® QUIK GLUE. The Quick Adhesive sets extremely fast, approximately 30 second work time. If not glued fast enough it may not properly adhere to the liner. The glue can be refrigerated to increase the work time. When using, work quickly. Coyote® QUIK GLUE is sold separately. CD4150—50cc cartridge*

* requires a dispensing gun and mix tips

This piece of paper is NOT packing material. It is instructions for the product also enclosed in the package. These instructions could be helpful in fabricating and using the product correctly. We recommend reading them BEFORE using.

If you have more questions please call Coyote® at (208) 429-0026.

You can also visit www.coyote.us and check out fabrication videos on:

- Attaching the Liner Attachment to the liner
- Summit Lock installation
- The Summit Lock™ and a check socket

Liner Selection

6mm thickness liners have proven to be the most effective with the Summit Lock and LowPro Summit Locks, giving the lock a stable surface for attachment.

The Summit Lock and LowPro Summit Locks are ideal for LONG limb types.

For shorter limbs the locks can be used for rotational control in conjunction with a distal pin.

The liner must have a fabric backing for adhesion.

Test fitting is done without the lock to ensure sufficient socket suspension.

Fitting and casting is done without any extra room in the socket for the attachment to ensure proper compression within the socket.

During the fitting process ensure the patient is not pulling the tab through the lock excessively. This will cause liner damage and irritation. The tab is designed to walk itself into position.

Ensure proper counter pressure and containment of the liner attachment within the

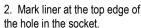
Do not place liner attachment too high on the socket.

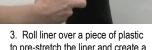
Do not allow the screw on liner attachment to come through the hole in the socket.

Gluing Liner Attachment to liner



1. Have patient roll on liner and step into socket.





to pre-stretch the liner and create a flat working surface.



4. Measure 1/2" above the first mark on the liner and make a mark. This mark represents the bottom of the bowtie attachment.



5. Attach Liner Attachment to Glue Form with Finish Screw.



6. Clean the back of the liner attachment with Acetone. Clean attachment area of liner with ace-



7. Mark liner around Liner Attachment to ensure exact placement.



8. Working quickly run a bead of Quick Adhesive around the edge of the Liner Attachment.



9. Smear the bead into a layer covering the Liner Attachment.



10. Place Liner Attachment in marked location on liner.



11. Place a small weight on the Glue Form to hold in place.

12. Allow to set 15 minutes

13. Remove Glue Form and attach Tab using Finish Screw. Use Loctite 242 to ensure

BK Placement of Summit Lock

- The liner attachment is located anterior lateral between the fib head and the tibial tubercle
- Make sure the liner attachment is far enough below the brim to remain compressed within the socket.
- After removing the tool, have the patient step into the test socket; mark the liner at the top of the hole.
- The bottom of the bowtie liner attachment will be 1/4" above that mark.

Using Summit Lock with a Flexible Inner Socket



1. Vacuum form flexible inner over mold



2. Layup and laminate as usual



3. Remove mold



4. Measure 1 1/2 " below the medial brim and mark location.



5. Transfer that measurement to the lateral anterior side of the socket. Make a horizontal line at the height of that measurement.



the horizontal line.



through rigid frame and flexible inner socket.



edge of hole to help ease engagement.



11. Set lock in place approxi-



12. Mark socket through rivet hole in lock.

6. Draw a vertical line down the 7. At intersection drill 3/4" hole 8. Taper the inside proximal lateral anterior side, intersecting edge and the outside distal



9. Make sure not to widen hole more than necessary and remove flexible inner socket.



13. Drill a 5/32" hole at the mark to attach the lock.



14. Attach lock with rivet and burr and reinstall flexible inner socket.

Summit Lock Liner Compatibility

	Manufacturer	Liner	Rating
	Alps	Easy Liner	C**
	Alps	GP	D
	Alps	Thermoliner	C**
	Alps	AK	C**
	Daw	Cool Liner	C
		Cool Liner with	
	Daw	Strip	C**
	ESP	Aegis Ultimate	D
	Euro Intl	First Class	I
	Medi	Akos TF	I
	Medi	Relax	I
	Medi	Sensitive	I
01	nio Willow Wood	Alpha AK	D**
01	nio Willow Wood	Alpha Max	C
01	nio Willow Wood	Alpha Original	A
01	nio Willow Wood	Alpha Spirit	C
	0ssur	Comfort	В
	0ssur	Dermo	В
	0ssur	Original	В
	0ssur	Sport	В
	0ssur	Synergy	В
	0ssur	Transfemoral	В
	0ssur	Seal-In	A
	Ossur	Wave	D
	Otto Bock	Profile	I
	Otto Bock	Simplicity	I
	Otto Bock	Sirona	I
	Otto Bock	TF	A
	Silipos	Duragel	C
	Steifeneder	Contex	В

A= Very Good, B=Good,

D= Below Average, I=Insufficient Data
*Lock attachent needs to be glued to the limited stretch seam of these liners. This rating only refers to the compatibility of the liner with the Summit and LowPro Summit Locks, not the overall quality of the liner. Summit Lock Liner Compatibility